

SUNCITY SHEETS PRIVATE LIMITED

Address: 503/2 510/2 504 505 520/1 GUNTHA GUNDALA BANDHIDHAM MUNDRA HIGHWAY , GUNDALA , MUNDRA-370421 GUJARAT- INDIA
 Producer of Stainless Steel Coils, Sheets, Circles in 201 and 304 grades

Customer	YOGESH ENTERPRISES	Test Certificate No.	SSPL/MUD/EXP/2022-23/098
Manufacturer	SUNCITY SHEETS PRIVATE LIMITED	DATE OF ISSUE	30.11.2022
Description of Goods	STAINLESS STEEL WELDED ERW PIPES, TP-304/304L GRADE, ASTM A-312 / ASME SA-312	ORDER No-	YOGESH ENTERPRISES CONT-11

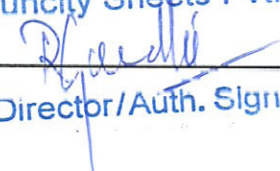
BUNDLE NO.	GRADE	SIZE (MM)		LENGTH	FINISH	No of pieces	N.W. (KGS)	Heat Number	CHEMICAL COMPOSITION IN %										Hardness	FLATNING TEST / F. BEND TEST	TENSILE TEST		
		OD	THK						C	SI	Mn	P	S	NI	Cr	90 Max.	YS (Mpa) 170 Min.	U.T.S.(Mpa) 485 Min.			% Elongation 38% Min.		
																						0.035 (Max.)	1.0 (Max.)
1001	304/304L	21.30	2.77	6100	A&P	100	694.00	Y220210B27-6	0.020	0.42	1.16	0.031	0.003	8.04	18.24	75	OK	311	617	52			
1002	304/304L	33.40	3.38	6100	A&P	50	732.00	ZF661	0.026	0.38	1.21	0.028	0.002	8.08	18.32	73	OK	311	617	52			
1003	304/304L	33.40	3.38	6100	A&P	50	734.00	ZF661	0.026	0.38	1.21	0.028	0.002	8.08	18.32	73	OK	311	617	52			
1004	304/304L	48.30	2.77	6100	A&P	40	695.00	Y220210B27-6	0.024	0.40	1.44	0.028	0.002	8.07	18.26	74	OK	311	603	54			
1005	304/304L	48.30	3.68	6100	A&P	40	952.00	Y220504C53-1	0.028	0.39	1.32	0.030	0.002	8.09	18.22	76	OK	316	604	56			
1006	304/304L	73.03	3.05	6100	A&P	20	596.00	Y220518A28-5	0.021	0.41	1.08	0.029	0.002	8.07	18.18	74	OK	302	612	54			
1007	304/304L	73.03	3.05	6100	A&P	20	590.00	Y220518A28-5	0.021	0.41	1.08	0.029	0.002	8.07	18.18	74	OK	302	612	54			
1008	304/304L	88.90	3.05	6100	A&P	15	544.00	Y220518A28-5	0.021	0.41	1.08	0.029	0.002	8.07	18.18	75	OK	303	595	58			
1009	304/304L	88.90	3.05	6100	A&P	15	543.00	Y220518A28-5	0.021	0.41	1.08	0.029	0.002	8.07	18.18	75	OK	303	595	58			
1010	304/304L	88.90	3.05	6100	A&P	15	544.00	Y220518A28-5	0.021	0.41	1.08	0.029	0.002	8.07	18.18	75	OK	303	595	58			
1011	304/304L	88.90	3.05	6100	A&P	15	542.00	Y220518A28-5	0.021	0.41	1.08	0.029	0.002	8.07	18.18	75	OK	303	595	58			
1012	304/304L	88.90	3.05	6100	A&P	15	545.00	Y220518A28-5	0.021	0.41	1.08	0.029	0.002	8.07	18.18	75	OK	303	595	58			
1013	304/304L	88.90	3.05	6100	A&P	15	548.00	Y220518A28-5	0.021	0.41	1.08	0.029	0.002	8.07	18.18	75	OK	303	595	58			
1014	304/304L	114.30	3.05	6100	A&P	10	474.00	Y220601C42-1	0.023	0.35	1.34	0.021	0.002	8.09	18.11	74	OK	307	602	56			
1015	304/304L	168.30	3.40	6100	A&P	3	235.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1016	304/304L	168.30	3.40	6100	A&P	3	234.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1017	304/304L	168.30	3.40	6100	A&P	3	233.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1018	304/304L	168.30	3.40	6100	A&P	3	233.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1019	304/304L	168.30	3.40	6100	A&P	3	233.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1020	304/304L	168.30	3.40	6100	A&P	3	233.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1021	304/304L	168.30	3.40	6100	A&P	3	233.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1022	304/304L	168.30	3.40	6100	A&P	3	231.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1023	304/304L	168.30	3.40	6100	A&P	3	234.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1024	304/304L	168.30	3.40	6100	A&P	3	234.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1025	304/304L	168.30	3.40	6100	A&P	3	233.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1026	304/304L	168.30	3.40	6100	A&P	3	234.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1027	304/304L	168.30	3.40	6100	A&P	3	234.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1028	304/304L	168.30	3.40	6100	A&P	3	232.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1029	304/304L	168.30	3.40	6100	A&P	3	234.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1030	304/304L	168.30	3.40	6100	A&P	3	233.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1031	304/304L	168.30	3.40	6100	A&P	3	233.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1032	304/304L	168.30	3.40	6100	A&P	3	234.00	ZF654	0.022	0.43	1.11	0.026	0.002	8.09	18.22	75	OK	303	600	54			
1033	304/304L	219.10	3.76	6100	A&P	2	231.00	Y220504C53-1	0.023	0.42	1.38	0.030	0.002	8.07	18.19	77	OK	307	606	52			
1034	304/304L	219.10	8.18	6100	A&P	2	480.00	Y210725C28-5	0.021	0.42	1.28	0.027	0.002	8.07	18.26	77	OK	306	630	52			
1035	304/304L	219.10	8.18	6100	A&P	2	483.00	Y210725C28-5	0.021	0.42	1.28	0.027	0.002	8.07	18.26	77	OK	306	630	52			
1036	304/304L	219.10	8.18	6100	A&P	2	480.00	Y210725D32-5	0.023	0.41	1.24	0.028	0.002	8.04	18.32	76	OK	308	608	54			
1037	304/304L	219.10	8.18	6100	A&P	2	483.00	Y210725D32-5	0.023	0.41	1.24	0.028	0.002	8.04	18.32	76	OK	308	608	54			
1038	304/304L	273.10	4.19	6100	A&P	2	310.00	Y220619E04-3	0.021	0.33	1.37	0.026	0.002	8.04	18.15	75	OK	302	601	52			
1039	304/304L	273.10	4.19	6100	A&P	2	314.00	Y220320E45-3	0.021	0.36	1.46	0.029	0.002	8.05	18.23	75	OK	305	613	54			
1040	304/304L	273.10	4.19	6100	A&P	2	314.00	Y220228D01-1	0.025	0.35	1.41	0.028	0.002	8.06	18.18	74	OK	302	603	52			
1041	304/304L	273.10	4.19	6100	A&P	2	310.00	Y220320E45-3	0.021	0.36	1.46	0.029	0.002	8.05	18.23	75	OK	305	613	54			
1042	304/304L	273.10	4.19	6100	A&P	2	315.00	Y220619E04-3	0.021	0.33	1.37	0.026	0.002	8.04	18.15	75	OK	302	601	52			
TOTAL						494	16653.0																

MARKING:- SUNCITY ASTM A-312 / ASME SA-312 TP-304/304L, SIZE, LENGTH & HEAT NO. MADE IN INDIA

Remarks:
 1) All Pipes are Solution Annealing Done at 1040 °C Minimum Temperature Followed by Rapid Water Quenching.
 2) 100 % Hydrostatic test carried out by Suncity : found satisfactory.
 3) Mechanical & Chemical test carried out by Suncity : found satisfactory.
 4) 100% PMI test carried out by Suncity : found satisfactory.
 5) 100% Visual & Dimensional carried out by Suncity : found satisfactory.
 6) Surface Condition :- PICKLED & PASSIVATED

Statement	Through inspection and testing, the quality of these products confirm to the stipulations of the related contract and standard(s).	Approved by: Mr. Dinesh Panchal Designation: QA/QC Manager	Head Quality assurance
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FOR SUNCITY SHEETS PVT LTD.
 AUTHORISED SIGNATORY

For Suncity Sheets Pvt. Ltd.

 Director/Auth. Signatory