

# HEAT TREATMENT CERTIFICATE

RECORD NO. : DHH190528-46 Mill Identity No. : E180905  
 Customer : Heating No. : 19-05-28-1  
 Order No. : 6000163-00 Lot No. : 9528A  
 DH Work No. : 99-1902-73 Method of Heat Treatment : Solution Treatment  
 Project Name : Material Specification : A/SA182 F304/304L NACE (2017ED)

ITEM LIST		Heat Treatment Cycle	
No.	DESCRIPTION	Qty	
8	B16.5 150# BL RF 3"	50	
28	B16.5 150# LJ 3/4"	25	
35	B16.5 150# LJ 3"	50	
48	B16.5 150# SO RF 3/4"	50	
56	B16.5 150# SO RF 3"	250	
77	B16.5 150# SW RF 3/4" S/40S	50	
83	B16.5 150# SW RF 3" S/40S	25	
91	B16.5 150# THREAD RF 3/4"	25	
97	B16.5 150# THREAD RF 3"	50	
115	B16.5 150# TN RF 3" S/10S	10	

  

Heat Treatment: Furnace Information		Inspection				
Furnace ID No.	DHM-F-22	Kind of Inspection	Standard	Data		
Working Zone (mm)	3200W*2200H*6200L			1	2	3
Max. Load	50Tons/Chg	Visual	No crack/defect	GOOD		
Thermocouple	6 PCS	Hardness	MAX 237 HBW	162	160	

  

Calibration Status				Location of thermocouple (Roof fixed)		REMARK
Equip.	Serial No.	Date of calibration	Expiration date			
Controller	DN10ZE359	2019-07-01	2020-06-30			
		KN113L022	2019-07-01			
Recorder	SSE605524	2019-07-01	2020-06-30			
Thermocouple	DH1	2019-01-29	2020-01-28			
	DH2	2019-01-29	2020-01-28			
	DH3	2019-01-29	2020-01-28			
	DH4	2019-01-29	2020-01-28			
	DH7	2019-01-29	2020-01-28			
	DH8	2019-01-29	2020-01-28			

Manager: Dept: Quality Assurance Dept  
 Inspector: \_\_\_\_\_

QM-12-007(REV.0)

DAE HEUNG IND. CO., LTD.

Stock 4725044 04/07/2021



SSFLANGE 3IN 150# 304 SS BLIND  
 FLANGE IMPORT

2/3